

COMPREHENSIVE ASSEMBLY SOLUTIONS ENGINEERED TO SPECIFICATIONS

HW-200 TWIN HEAD VINYL WELDER



Features

- · Capable of welding two or four 90° corners per cycle
- Designed for fixture interchangeability with previous WEGOMA twin head welders

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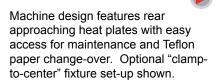
- Available option of "clamp-to-center" twin-tier fixturing, designed to eliminate "out-of-face" welds due to profile variances
- Standard with rear approaching heat plates & extended locator plates for double-stacked welding with no machine modifications
- · Moveable head travels on precision ground linear rails via linear bearings
- Workpiece support arms mounted to each welding head
- · One piece steel construction machine base designed to avoid twist or deflection
- · Pneumatic brake for moveable head
- · Fully automatic welding cycle with digital temperature control for accuracy & reliability
- · Optional single- or double-stacked notched welding of sloped sill frames

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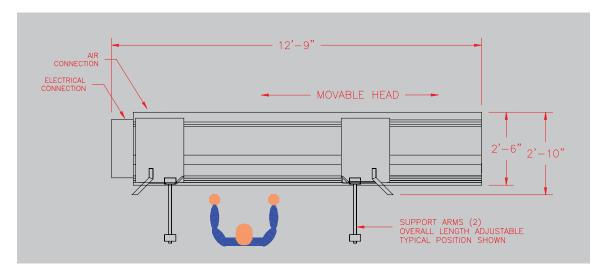




Standard clamp design for single or double stack fixtures, compatible with previous Wegoma weld fixtures.







Weld Capacities	
Maximum* Length	9' - 2"
Minimum* Length	14"
* Without weld fixtures	
Approximate Machine Dimen	<u>sions</u>
Length	12' - 9"
Width (Depth)	2' - 10"
Height	6' - 10"
Weight	2,900 lbs.
Utility Requirements (CSA Cer	rtification Available)
Standard Voltage	220* Volts, 3 Phase, 50-60 Hz (Alternate voltages by transformer)
Amperage (FLA)	9.1 amps
Air Pressure	80 to 120 psi
Air Consumption, estimated	3.0 cu.ft./cycle
* 240 Volts recommended	·

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